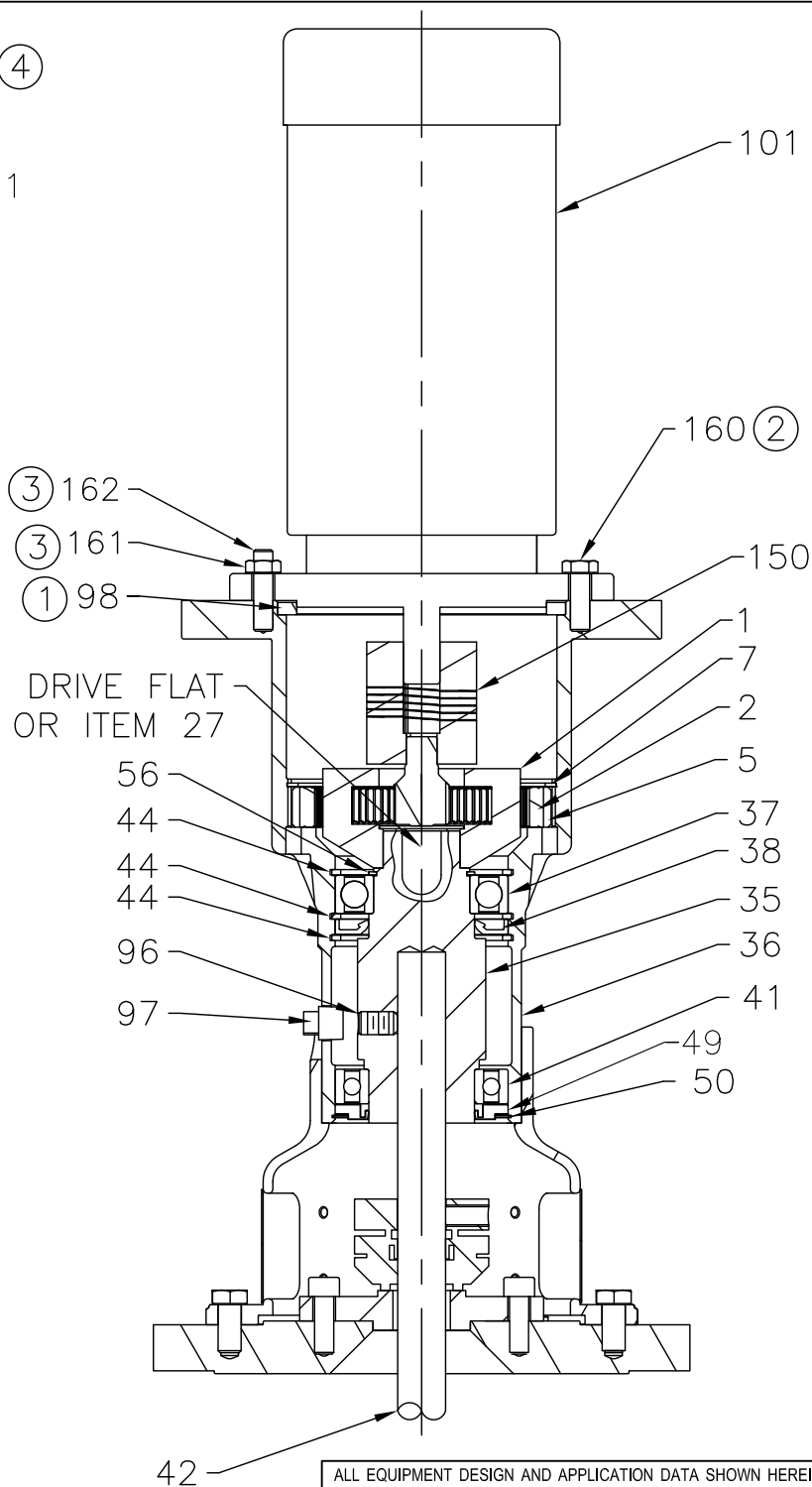
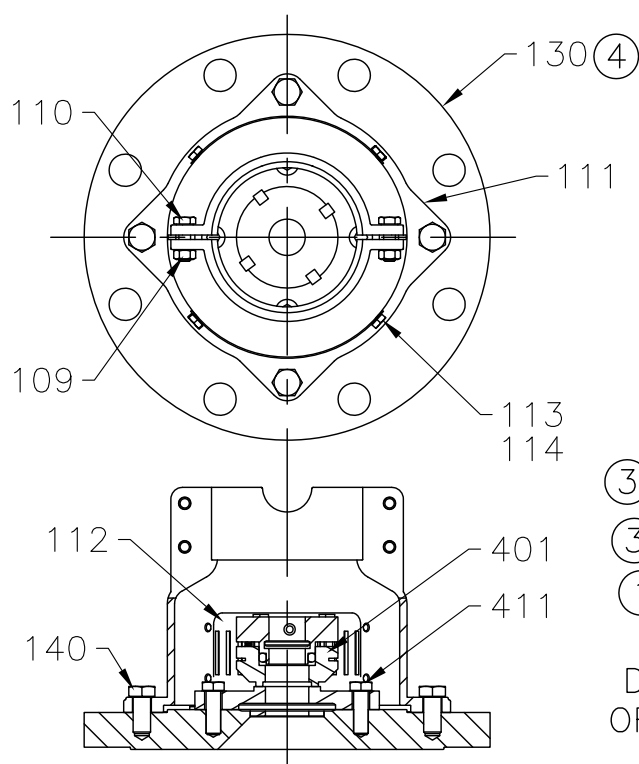




1	GEAR CARRIER ASSEMBLY
2	RING GEAR
5	PIN
7	RETAINING RING
27	KEY
35	QUILL
36	BEARING HOUSING MACH.
37	BALL BEARING
38	OIL SEAL
41	BALL BEARING
42	IMPELLER SHAFT
44	INTERNAL RETAINING RING
49	OIL SEAL
50	INTERNAL RETAINING RING
56	EXTERNAL RETAINING RING
96	HEX SOC SET SCREW
97	SQ HD PIPE PLUG
98	MOTOR SPACER RING
101	MOTOR
109	HEX NUT
110	HEX HEAD CAP SCREW
111	PEDESTAL
112	SAFETY COVER
113	CAP SCREW (CAPTIVE)
114	CIRCLIP (NOT SHOWN)
130	MOUNTING FLANGE
140	HEX HEAD CAP SCREW
150	COUPLING
160	HEX HEAD CAP SCREW
161	NUT
162	STUD
401	MECHANICAL SEAL
411	HEX HEAD CAP SCREW

NOTES:

1. ITEM 98 USED WHEN REQUIRED.
2. ITEM 160 USED ON D80 FRAME MOTORS.
3. ITEMS 161 & 162 USED ON D70 & D90 FRAME MOTORS.
4. FLANGE FACE, INCLUDING GASKET AREA, IS POLISHED TO 20 Ra



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LIGHTNIN

AN SPX BRAND

ASSEMBLY DRAWING
NETTCO MODELS
MS5S & 6S
GEAR DRIVE
ELECTRIC MOTOR