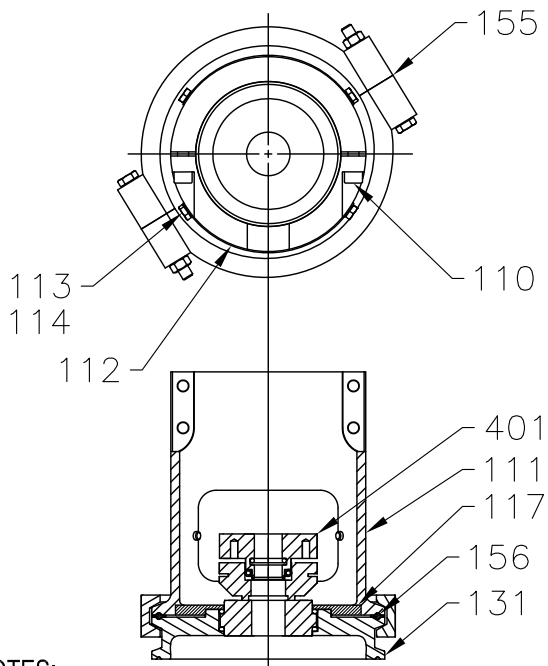
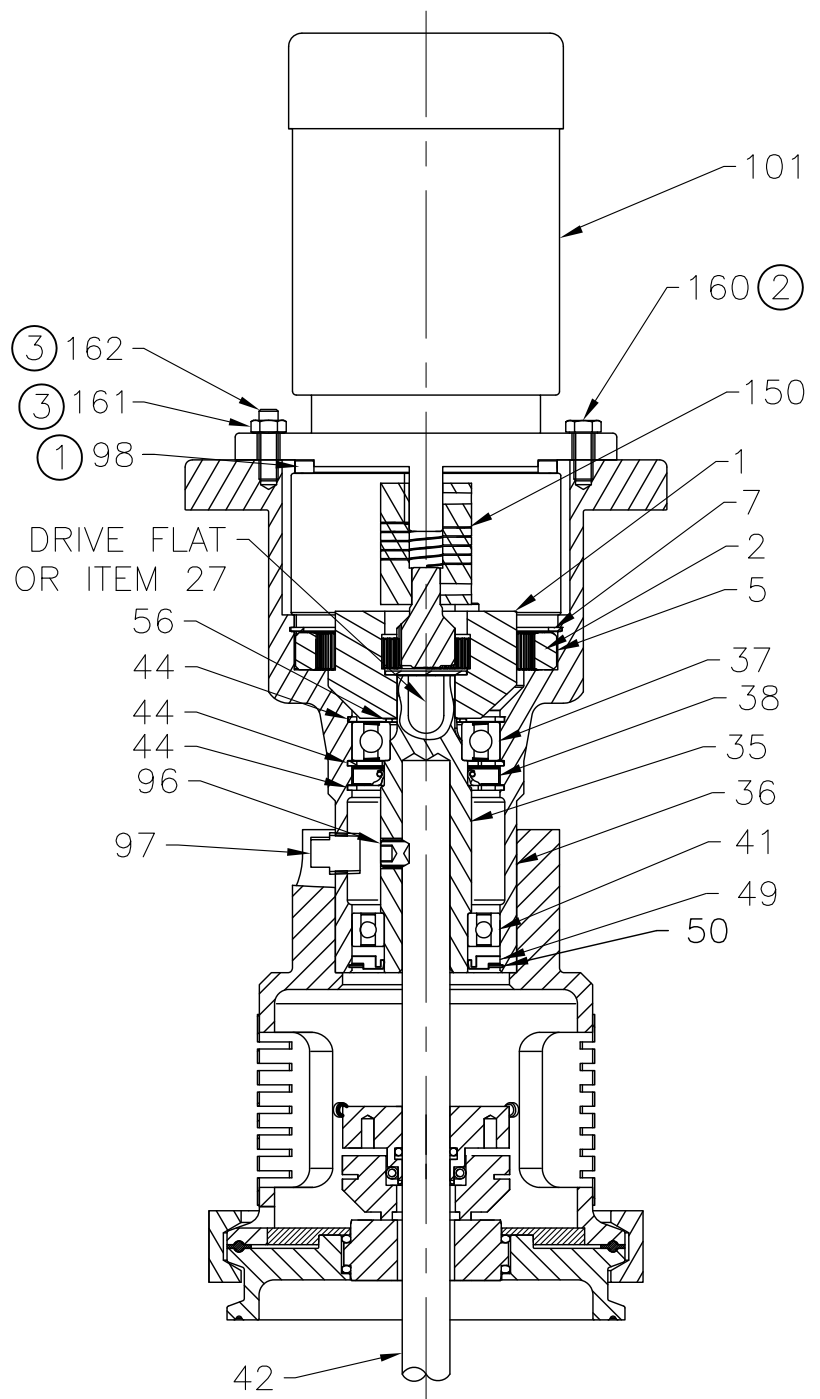




NOTES:

1. ITEM 98 USED WHEN REQUIRED.
2. ITEM 160 USED ON D80 FRAME MOTORS.
3. ITEMS 161 & 162 USED ON D70 & D90 FRAME MOTORS.



4. FLANGE FACE IS POLISHED TO 20 Ra

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LIGHTNIN

AN SPX BRAND

ASSEMBLY DRAWING
NETTCO MODELS
MS5S & 6S
GEAR DRIVE
ELECTRIC MOTOR



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1	GEAR CARRIER ASSEMBLY
2	RING GEAR
5	PIN
7	RETAINING RING
27	KEY
35	QUILL
36	BEARING HOUSING MACH.
37	BALL BEARING
38	OIL SEAL
41	BALL BEARING
42	IMPELLER SHAFT
44	INTERNAL RETAINING RING
49	OIL SEAL
50	INTERNAL RETAINING RING
56	EXTERNAL RETAINING RING
96	HEX SOC SET SCREW
97	SQ HD PIPE PLUG
98	MOTOR SPACER RING
101	MOTOR
110	SOCKET HEAD CAP SCREW
111	SANITARY PEDESTAL
112	SAFETY COVER
113	CAP SCREW (CAPTIVE)
114	CIRCLIP (NOT SHOWN)
117	STATIONARY RETAINER
131	SANITARY BOTTOM FLANGE
150	COUPLING
155	SANITARY CLAMP - BOLTED
156	SANITARY GASKET
160	HEX HEAD CAP SCREW
161	NUT
162	STUD
401	MECHANICAL SEAL
ITEM	PART NAME

DRAWING NO. L-18391B