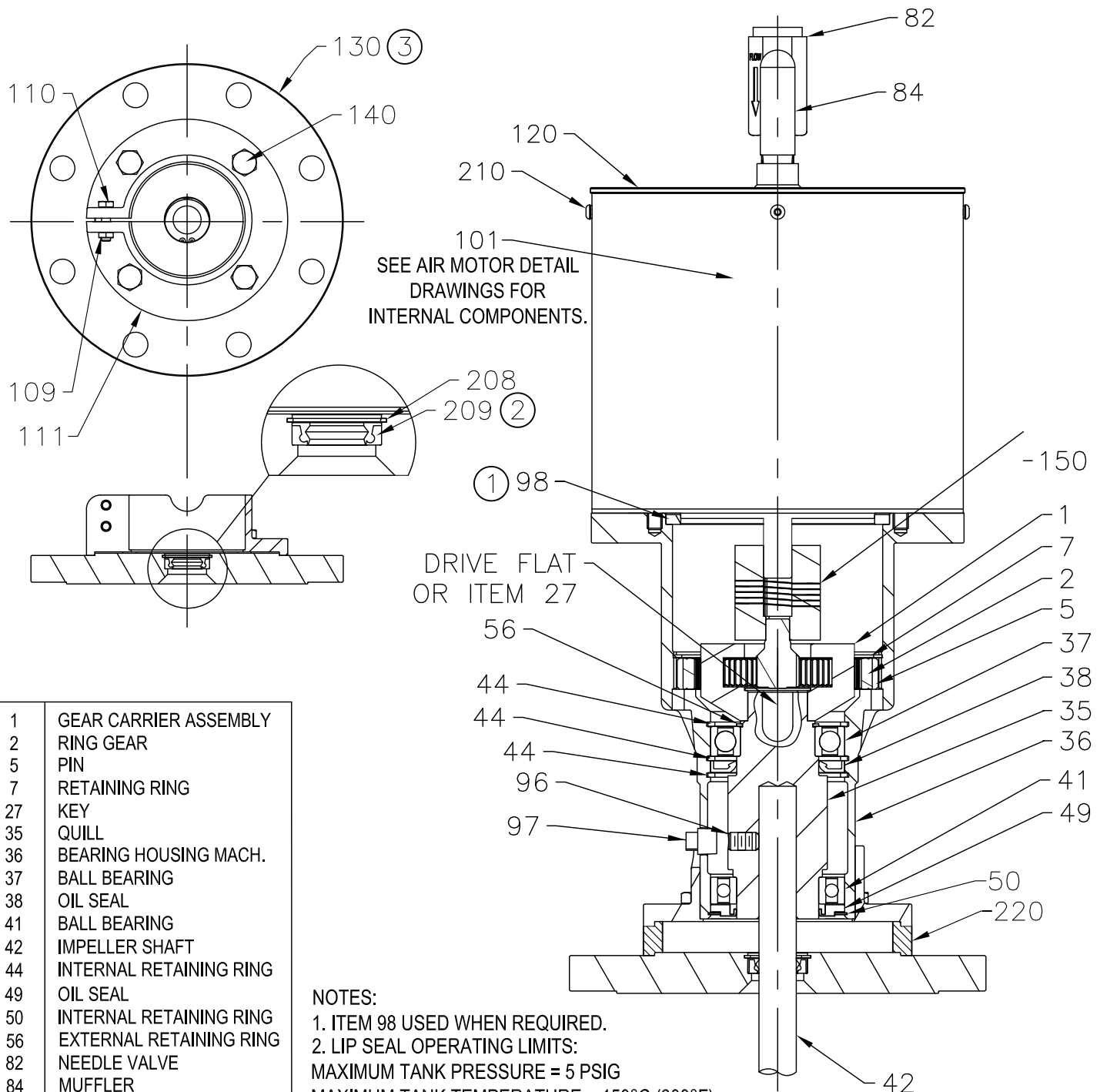




DRIVE FLAT
OR ITEM 27

NOTES:

1. ITEM 98 USED WHEN REQUIRED.
2. LIP SEAL OPERATING LIMITS:
MAXIMUM TANK PRESSURE = 5 PSIG
MAXIMUM TANK TEMPERATURE = 150°C (300°F)
3. FLANGE FACE, INCLUDING GASKET AREA, IS
POLISHED TO 20 Ra

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LIGHTNIN

AN SPX BRAND

ASSEMBLY DRAWING
NETTCO MODELS
MS5L & 6L
GEAR DRIVE
AIR MOTOR



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DRAWING NO. L-18582

ITEM	PART NAME
1	GEAR CARRIER ASSEMBLY
2	RING GEAR
5	PIN
7	RETAINING RING
27	KEY
35	QUILL
36	BEARING HOUSING MACH.
37	BALL BEARING
38	OIL SEAL
41	BALL BEARING
42	IMPELLER SHAFT
44	INTERNAL RETAINING RING
49	OIL SEAL
50	INTERNAL RETAINING RING
56	EXTERNAL RETAINING RING
82	NEEDLE VALVE
84	MUFFLER
96	HEX SOC SET SCREW
97	SQ HD PIPE PLUG
98	MOTOR SPACER RING
101	MOTOR
109	HEX NUT
110	HEX HEAD CAP SCREW
111	PEDESTAL
120	MOTOR COVER ASSEMBLY
130	MOUNTING FLANGE
140	HEX HEAD CAP SCREW
150	COUPLING
208	INTERNAL RETAINING RING
209	LIP SEAL
210	BUTTON HEAD CAP SCREW
220	SIGHT SPACER