



WHEN ORDERING PARTS, SPECIFY:
DRAWING NO., PART NAME, ITEM NO.,
AND MIXER SERIAL NUMBER.

3	HEX HEAD CAP SCREW	56	RETAINING RING
4	RETAINING WASHER	59	RETAINING RING (2)
8	CHUCK SCREW	60	SOCKET HEAD CAP SCREW
17	CLAMP PAD	67	HEX HEAD CAP SCREW
34	CHUCK GRIP	68	LOCK WASHER
35	LIMIT PIN	97	SHAFT GUARD
36	HOUSING	98	WORM GEAR CLAMP
37	BALL BEARING	101	MOTOR
38	OIL SEAL	108	GASKET
40	VIBRATION PAD	110	DRIVE COUPLING ASSEMBLY
41	BALL BEARING	114	HEX NUT
42	IMPELLER SHAFT	115	CLAMP
44	IMPELLER	116	CLAMP SCREW
45	SET SCREW	118	TRAVELER PLATE
50	CLAMP ASSEMBLY	119	RETAINING RING
51	DRIVE SHAFT	121	PLAIN WASHER
52	RETAINING RING (2)	125	PLAIN WASHER
53	CUP PLATE		



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LIGHTNIN[®]
MIXERS AND AERATORS

ASSEMBLY DRAWING

**X1P25, X1P33 & X1P50
DIRECT DRIVE ECL
WITH ELECTRIC MOTOR**